

Date: Tuesday, 9/30/2008 8:28:46 AM
 User: David Duval

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BAR
Job Number	: 05046		
Estimate Number	: 13480		
P.O. Number	:	Part Number	: D38061
This Issue	: 9/30/2008 S.O. No. :	Drawing Number	: PROTO
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : R & D SM/MED FAB	Drawing Revision	: PROTO
Previous Run	: 05041	Material	:
Written By	:	Due Date	: 10/7/2008 Qty: 1 Um: Each
Checked & Approved By	: <u>MF 08-09-30</u>		
Comment	: Est Rev:A 08-07-21 new issue DD verified by:ec Est Rev:B 08-09-23 redesign DD verified by:EC Est Rev:C 08-09-30 redesign DD verified by:EC		

Additional Product

Job Number:



SCRAP

PROTOTYPE

FOR ENGINEERING USE ONLY

Seq. #:	Machine Or Operation:	Description :
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1.0	M304B0500X2500	304 BAR .500 x 2.50
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Comment: Qty.: 1.0921 f(s)/Unit Total : 1.0921 f(s)
 304 BAR .500 x 2.50
 batch: 18929 18-9-30

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET
 1-Cut as per Dwg D3806
 Dwg Rev: PROTO
 Prog Rev: Type

18-9-30

①

2-Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

CP 08.10.02 ①

**ENGINEERING
 APPROVAL**

Date: Tuesday, 9/30/2008 8:28:47 AM
User: David Duval

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BAR

Job Number: 05046

Part Number: D38061

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

FOR ENGINEERING USE ONLY

N/A 9/08.10.02

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

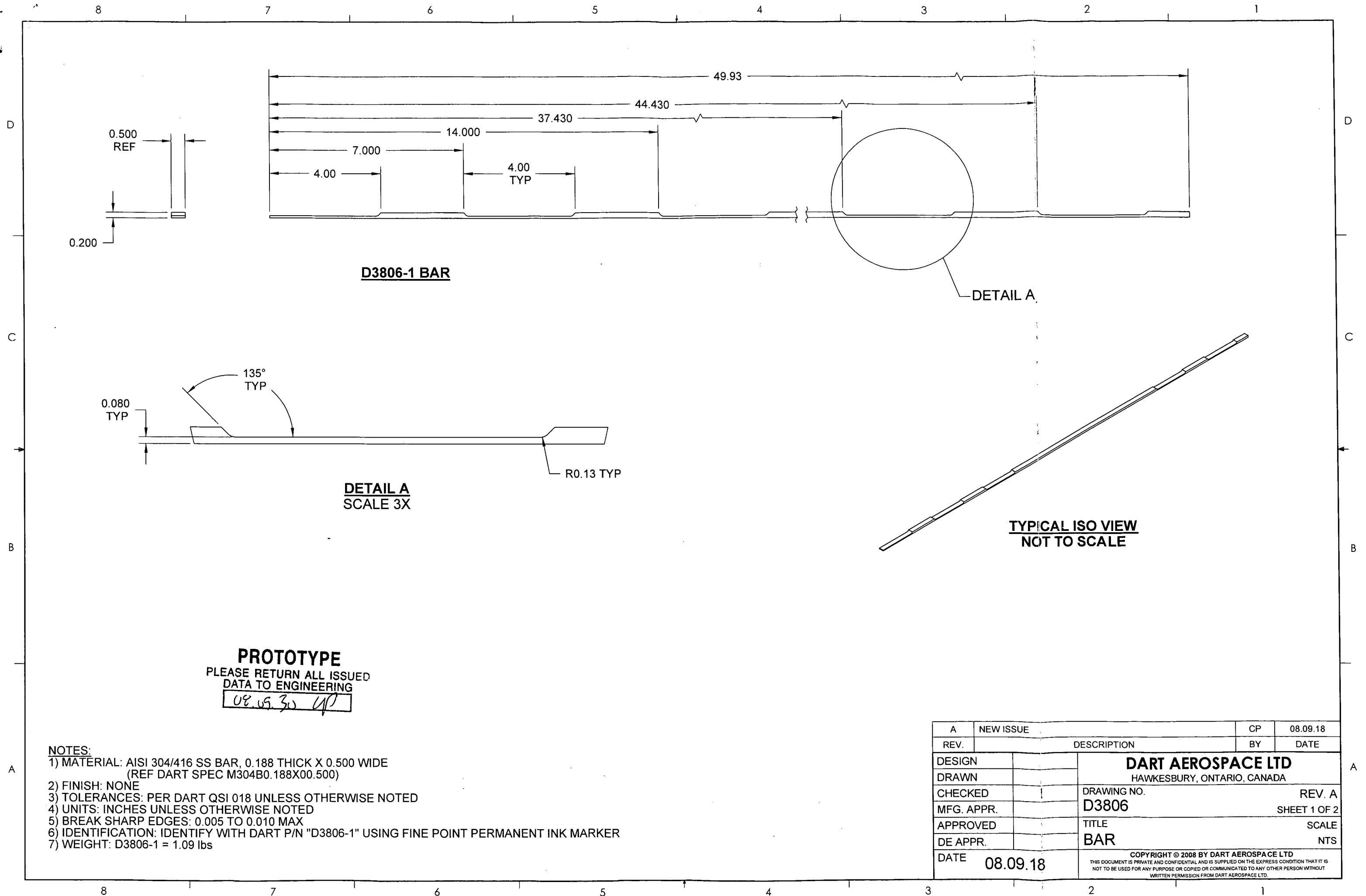


Charge to w/o # 00255A

MF 08-12-05

* Scrap due to redesign

08/12/05



D3806-1 BAR

DETAIL A

DETAIL A
SCALE 3X

TYPICAL ISO VIEW
NOT TO SCALE

PROTOTYPE
PLEASE RETURN ALL ISSUED
DATA TO ENGINEERING

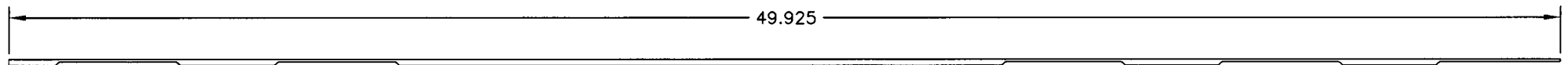
08.09.18 UP

- NOTES:
- 1) MATERIAL: AISI 304/416 SS BAR, 0.188 THICK X 0.500 WIDE
(REF DART SPEC M304B0.188X00.500)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3806-1" USING FINE POINT PERMANENT INK MARKER
 - 7) WEIGHT: D3806-1 = 1.09 lbs

A	NEW ISSUE	CP	08.09.18
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3806	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		BAR	NTS
DATE	08.09.18	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

D3806-1

CP
08.09.30



F) MATERIAL: AISI 304/316 SS BAR, 0.500 THICK

FIRST ARTICLE INSPECTION CHECKLIST

x	Prototype
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Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	